



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3500-00
Job Sheet 180094



Part No: RBE350A93-3500-00

Job Qty: 5 ea 10

Part Name: Bearing Extractor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3500-00 Rev 3A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	5 pcs	8/20/18	8/20/18	0.00	1.25	Small Fab-3		MLC DAS
120	QC	5 pcs	8/20/18	8/20/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		MLC 9-89
140	QC21-FG	5 Ea	8/20/18	8/20/18	0.00	0.00	QC21		DAS 21 3-89

Part Op 110 - Assemble as per DWG. Press fit dowels
Descriptions:

SEP 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A93-3500-00-1	Body	5 Ea (1 ea)	90-Start up Operation	5099802
RBE350A93-3500-00-3	Dowel Pin	15 Ea (3 ea)	90-Start up Operation	5093343

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A93-3500-00-1	5	7	0
	RBE350A93-3500-00-3	15	3	0

Part Specifications

Specifications could not be found.



Container No: S113151



Part: RBE350A93 - 3500 - 00

Job No: 180094

Serial No/Batch: S113151

Revision: 3A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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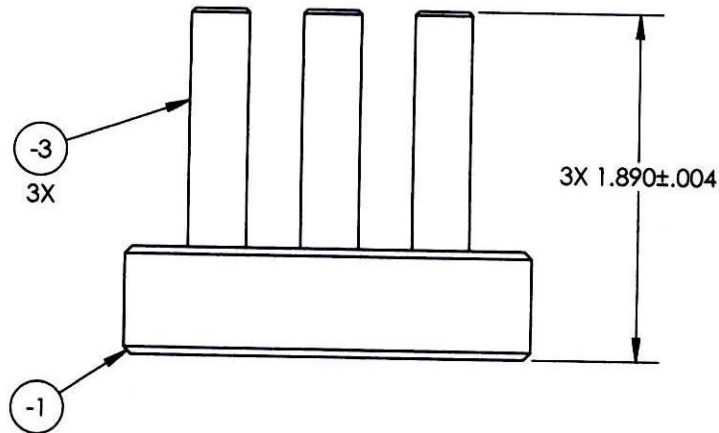
Date: 09/24/18

Plex 7/23/18 10:34 AM dart.logan.david

179002, 180092, 093, 094

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED PIN MATERIAL FROM 1018 RND. TO 304 S.S. BAR	5/27/09	WP	
1A	-1 REMOVED REF. FROM B.C. Ø1.393 DIMENSION. ADDED (.6965) DIMENSION PER G.E.	9/15/11	RJC	RW
2	VERIFIED AND CORRECTED -1 DIMENSIONS TO MATCH THE ORIGINAL DWG. REPLACED -3 PIN WITH DOWEL PIN. CHANGED ASSEMBLED PIN HEIGHT FROM 1.306 TO 1.890±.004 PER ORIGINAL DWG.	7/24/2012	RJC	SE
3	CH'D COUNTER BORE DEPTH WAS .323 IS .275. ADDED DWG. FOR -3 TO MODIFY DOWEL PIN.	4/18/2013	CFS	RW
3A	CH'D T/N WAS RBEA93-3500-00 IS RBE350A93-3500-00. CH'D TOOL NAME WAS BEARING EXTRACTOR. HYDRAULIC PUMP IS BEARING EXTRACTOR.	11/6/2013	RJC	RW



RED BARN MACHINE	
TITLE	
BEARING EXTRACTOR	
DWG NO.	REV
RBE350A93-3500-00	3A
MATL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .016R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED D. Weil HEAT TREAT FINISH SPEC USED ON MODEL EUROCOPTER 350A	
SCALE 1:1	DATE 7/24/2012
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	6061	Ø2-1/4 X 3/4	2
			-3	3	DOWEL PIN	18-8	Ø8mm X 40mm MCMaster-CARR #91585A208 (MODIFIED.)	3